

K87021 Black Carbon Fibre – VWS V **TECHNICAL & PERFORMANCE INFORMATION**

K87021

K87021 Black Carbon Fibre

KPMF's new generation carbon fibre is a textured 150 micron polymeric PVC vinyl with a permanent acrylic adhesive that replicates the carbon fibre look.

Perfect for the creation of a distinctive and contemporary finish; it can be used on vehicles for complete vehicle wraps or to create high impact when used to highlight specific features.

With ultimate properties for durability, it is recommended for long term signage applications, for interior and exterior applications, and with excellent conformability it is perfect for use on smooth or contoured surfaces

ISO 4591:1992

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ISO 527:1996

ISO 527:1996

FINAT FTM3

Atlas Xenon Arc

Clean, dry surface

FINAT FTM1/Stainless Steel

FINAT FTM1/Stainless Steel

FINAT FTM8/Stainless Steel

CHARACTERISTICS

Film Thickness

Adhesive Thickness

Adhesive Type Release Liner

Storage

Tensile

Elongation Adhesion 20 Mins/180°

Adhesion 24 Hrs/180°

Static Shear (25 x 25mm)

Low Speed Release

Flammability

Artificial Weathering

Application Temperature (Dry Method)

Service Temperature

Adhesion Properties to Various Substrates for 24 hours at 23°C/180° Peel

Aluminium - Untreated

Aluminium - Anodised

Stainless Steel Chromed Steel

Polyurethane

Glass Acrylic Sheet

ABS Sheet

TEST METHOD TYPICAL VALUES from Mini PPAP EX1878

0.145 mm

 $25\ g/m^2$

Clear Permanent Cross-Linking Acrylic

Single sided PE with VWS print

Two years, out of direct sunlight at 23°C and 50%

humidity

16 N/mm² 90 %

500 N/m

650 N/m

>16hours

<10.7 N/m

Self Extinguishing

ongoing +8°C to 25 °C

-20°C to +90 °C

1,100 N/Metre

1,210 N/Metre

850 N/Metre

925 N/Metre 580 N/Metre

850 N/Metre

850 N/Metre

780 N/Metre

APPLICATION:

Specific techniques must be used when applying K87021 to vehicles, specialised training is available. It is the responsibility of the applicator to ensure that the paint system is suitable for the application of K87021 vinyl and that it is in a fit condition for the application and removal of selfadhesive vinyl. A separate application guide is available upon request.

Kay Premium Marking Films do not accept any liability for paint failures incurred during the application or removal of this vinyl.

Although we have good control of the colour production at KPMF, it is advisable to avoid using different batches of material for the same end application.

KPMF films should not be applied to unsound surfaces or to surfaces which may subsequently crack, peel, outgas or are of low surface energy. It is recommended that any application surface should have an energy level in excess of 40 dyne/cm. (Polyolefins should be in excess of 45 dyne/cm). The above data shows typical properties and should not be taken as a guarantee for performance. Purchasers should determine the suitability of each product prior to its intended use. Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids etc. may eventually cause deterioration. Durability is based on middle European exposure conditions. Actual performance will depend on substrate preparation, exposure conditions and application of marking.

Kay Premium Marking Films are produced under stringent manufacturing conditions. The information and typical values shown are based upon research believed to be reliable and are provided without guarantee and do not constitute a warranty. The values are not for use in specifications. Ink and paint systems can affect the performance of film and also the adhesive properties, as can application techniques. Users are advised to ensure that performance and reliability are not compromised by determining the suitability of each product prior to its intended use.

Kay Premium Marking Films are produced under careful quality control and are warranted to be fit for the purpose and free from defect in material and workmanship. Any material shown to be defective to our satisfaction at the point of sale shall be replaced free of charge. Kay Premium Marking Films Limited liability to the purchaser shall in no circumstances exceed the cost of the amount of the defective material supplied

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TECHNICAL DATA SHEET K87021 Black Carbon Fibre Calendered © Kay Premium Marking Films Ltd

Approved RM:

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